

HIGH SPEED SPINDLES

Water-cooled spindles

S 28



Water-cooled spindle intended for building into machine or automation cells, where power, wide speed range and low noise level are essential. S28 is designed and manufactured with highest precision and accuracy which makes it optimal for internal grinding or other precision high speed machining.

Technical specifications

S 28 - 40

Housing:

Stainless steel

Cooling:

Water-cooling

Ball bearings:

Permanently lubricated, spring pre-loaded, high performance angular contact ball bearings.

Electrical connection:

6-pin contact with included PTC via frequency converter.

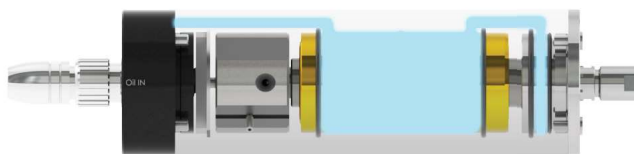
Rotation direction:

Both directions are available

Water connection:

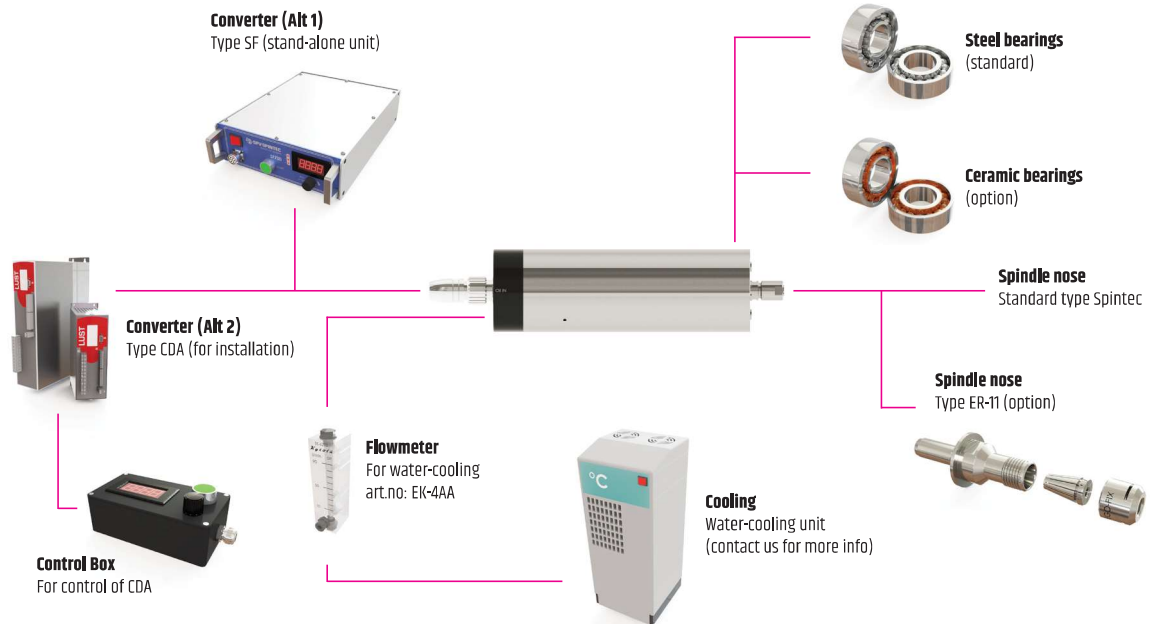
In- and outlet (R 1/8")

▲ Oil-mist lubrication of both front and rear ball bearing



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Standard accessories included

- ▲ 3 m cable
- ▲ 2 chuck keys
- ▲ 1 collet in any dimension (specify on order)

Drive unit

- ▲ Frequency converter, stand-alone unit: SF1500
- ▲ Frequency converter for installation: CDA-1.5
- ▲ Control Box for control of CDA: CONTROL BOX

Spindle model	ØD1 mm	L1 mm	L2 mm	L3 mm	L4 mm	Weight kg	Spindle nose type	Collet max Ø mm
S 28 - 40	80	340	34	35	177	6,8	Spintec 17	8,0
	Effect max kW	Voltage V	Speed max RPM	Speed min RPM	Run-out max mm	Coaxiality max mm	Water flow l / min	Noise level dB
S 28 - 40	1,1	204	40 000	9 000	0,005	0,05	1,2 *	60

* The coolant flow between the spindle and the flowmeter may vary depending on various conditions

